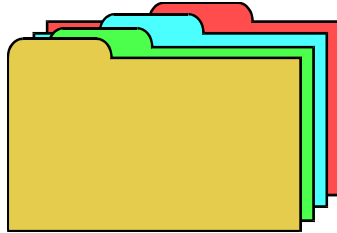


**HSC**

**Howard Supply Company, Inc.**



**TECHNICAL BULLETIN**  
**#10 Aluminum Sealer**

This material was formulated for sealing aluminum after anodizing. Used in small amounts, immersion time must be longer. Stronger solution will require less seal time.

**PROCEDURE:**

*Temperature: 150-160 degrees F.*

*Concentration: Five to six ounces per gallon*

*Seal Time: Two to 10 minutes*

Starting at four to five ounces per gallon is advisable until proper cycle is determined.

Hot solutions are required and skimmers are advisable.